

970070

Converter AC Clear Top 0070 Multisurf G

Converter acrylic clear gloss Topcoat for manufacturing pigmented topcoat

FEATURES

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|------------------------|------------------|-------------------------------------|--|
| Properties: | High covering | Non yellowing, outdoor resistance | Adherence on different types of substrates |
| Recommended use: | Garden furniture | Blinds and outdoor metallic doors | Different types of substrates for indoor/outdoor |
| Application method: | Spray gun | Airmix - Mixer | Paintbrush and hand roller |
| Recommended Hardeners: | 4:1 190070 | | |
| Recommended solvents: | 510102; 510101 | 520204 in summer and for paintbrush | 540414 with intense heat or high humidity. Anti-blushing |

AVAILABLE GLOSSES

| | | | |
|--------|-----------------|--|--|
| 970063 | 25 - 30 % (60°) | | |
| 970070 | 90 - 95 % (60°) | | |
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TYPICAL DATA (25 °C)

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|-------------------------------|---------|------------------------------|---------------|
| Supply Viscosity, DIN4 (s) | 65 - 75 | Density (kg/L) | 0,940 - 0,980 |
| Mix Viscosity, DIN4 (s) | 22 - 25 | Solid content (%) | 40 - 45 |
| Apply Viscosity, Din4 (s) | 16 - 22 | Resistividad mezcla (MΩm cm) | 30 - 90 |
| Pot life (after thinning) (h) | 3 - 4 | VOC content (% weight) | 60,35 |

GENERAL FEATURES

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|---|-------------------------|--|--|
| Drying 120 g/m ² at 25°C | | | |
| Dust -free drying of 120 g/m ² (min) | 25 | | |
| Touch-free drying of 120 g/m ² (min) | 60 | | |
| Stackable | 8 (depending on weight) | | |
| Sanding / Recoating | 12 h | | |
| Recommended Weight (g/m ²) | 120 - 160 | | |

SUBSTRATE PREPARATION

Can be applied on difficult substrates such as iron, steel, aluminium, brass, ... but a previous adherence test must be performed. If necessary, especially if it is going to be used for outdoor, use an Adherent and Anticorrosive primer adapted to the substrate used. Make sure the surface is clean of dust or any other contaminant (grease, silicone, etc.)

APPLICATION ADVICES

Depending on the application equipment and environmental conditions, amount and type of solvent must be adjusted.
 As a standard thin with 20% of 510102 Solvent 102 PU or 510101 Solvent 101 Medium PU.
 With intense heat or high humidity add 10 - 15 % 520204 Solvent 204 Medium Retardant or 540414 Solvent 414 Retardant.

| Application | % Thinner | Nozzles (mm) | Air Pressure (bar) | Pump Pressure (bar) |
|----------------------------|--------------------------|--------------|--------------------|---------------------|
| Spray gun | 15 - 25 | 1,5 - 2 | 2,5 - 3 | |
| Airmix | 15 - 25 | 0,6 - 0,9 | 0 - 2 | 40 - 120 |
| Paintbrush and hand roller | 20 -25 - 520204 o 540414 | | | |

PRECAUTIONS

Mix properly before using. Mix first with Hardener 190070 and second add solvent. Mix to obtain and homogeneous mixture.
 We recommend to apply at 15 - 25 °C and 50 -75% relative humidity.
 Paint residues must be removed according to current regulations.
 With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS
 Expiry date: 1 year (stored at 5-35°C)

ADDITIVES

| Action | ADD | Dosage % | |
|--------|-----|----------|--|
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THE FIGURES IN THIS DOCUMENT SHOULD BE UNDERSTOOD AS A GUIDANCE AND NOT AS A SALES SPECIFICATION .

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