

270200

Esfera Natural Effect Self-Sealer 200 SMT

Natural aspect self sealer with excellent scratch resistance

FEATURES

Properties:	Scratch resistance	Natural aspect	Deep matt but very transparent
Recommended use:	All kind furniture	Open pore process. Solid wood	Contract, Rustic style, designer furniture
Application method:	Spray gun	Airmix gun	
Recommended Hardeners:	190200 5:1		
Recommended solvents:	Water		

AVAILABLE GLOSSES

270200	3 - 5 %		

TYPICAL DATA (25 °C)

Supply Viscosity, DIN4	75 - 85 s		
Density	1,050 - 1,100 g/cc		
VOC content:	2,05 %		

GENERAL FEATURES

Drying 120 g/m ² at 25°C			
Dust-free drying (min)	30 min		
Touch-free drying (min)	1 h		
Stackable	> 24 h		
Recommended amount per layer	80-100 g/m ²		

SUBSTRATE PREPARATION

Make sure that the surface is clean of dust or any other contaminant (grease, silicone, etc.). Sand with 180-220 sand paper. Sand slightly and apply a 2nd layer of same product

APPLICATION ADVICES

Mix properly with hardener and water (20-35 %). Wait for 5-10 minutes and apply.
 We recommend to apply at 15 - 25 °C and 50 -75% relative humidity. If possible, use of a preheater t 30 - 35°C is recommended
 Air renovation is necessary 3/4 times per hour in drying chambers. Every tool used should be made of stainless steel. They should be clean immediatly with water or appropriate solvents

Application	% Thinner	Nozzles	Air Pressure (bar)	Pump Pressure
Spray Gun	35	2,5	3-4	
Airmix	25	09-11	0,5-1	80-120

PRECAUTIONS

Mix properly before using.
 Paint residues must be removed according to current regulations.
 With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS
 Expiry date: 1 year (Storage between 5-35 °C)

ADDITIVES

Action	ADD	Dosage %

THE FIGURES IN THIS DOCUMENT SHOULD BE UNDERSTOOD AS A GUIDANCE AND NOT AS A SALES SPECIFICATION .

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