# vairesa

## TECHNICAL DATA SHEET

### Esfera Outd White Sealer 0314 Thixo 700314 Outdoor White Sealer with high covering power FEATURES Properties: High covering power Excellent durability Recommended use: Windows Doors, Woodwork En 335 hazard class 3 Application method: Spray Gun Airless, airmix Paint brush **Recommended Hardeners:** Recommended solvents: Water AVAILABLE GLOSSES TYPICAL PROPERTIES (25 °C) 45 - 49 Solids content (%) VOC content (%w) 2.9 Supply viscosity, mPa.s 8000 - 14000

## GENERAL FEATURES

Preparation 120 (g/m²) a 25 °C 45-65 % HR		Accelerated Drying	Accelerated Drying		
Recoating	2 - 4 h	Flash off		10 - 15 min	
Sanding	16 h	Laminar flow Area	30 °C	60 min	
Performance m2/L	4 - 6	Cooling		15 min	
Recommended Weight (g/m <sup>2</sup> )	125 - 150				

## SUBSTRATE PREPARATION

Make sure that the substrate is completely clean of dust, dry and free of any contaminant (silicone, grease, remains of varnish.. ) Use designs without sharp edges, flat surfaces with  $15^{\circ}$  slopes, etc

### APPLICATION ADVICE

The process recommended to obtain excelent durability results is to apply one coat of primer 700312, then a coat of sealer 700314, sand the surface with 240 grit paper and finally a coat of topcoat 700316/700317

Air renovation is necessary 3/4 times per hour in drying chambers.

Application	% Thinner	Nozzles	Air Pressure ( bar)	Pump Pressure ( bar)
Spray Gun	10 - 20	2 - 2.5	3 - 4	
Airmix Gun	5 - 10	11 - 13	0.5 - 1	80 - 120
Airless Gun	5 - 10	11 - 13		100 - 150

#### PRECAUTIONS

Mix properly before using.

Apply between 15 - 25 °C and 50 - 75% of relative humidity.

Avoid rain during the first hours and concrete or alkaline products splatters

With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS

Expiry date: 1 year (Storage between 5-35 °C )

ADDITIVES					
Action	ADD	Dosage %	grams per 20 L can		
Retarded Drying	980903 Retardant Additive	6% Maximum			
Antifoaming	980909 Antifoaming Addtive	0.5 - 1			

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