

700282

ESFERA Outdoor Topcoat 282 Thixo MT

Outdoor Clear Matt Topcoat Thixo

**FEATURES**

Properties:	High outdoor resistance	Good Transparency	Good for vertical applications
Recommended use:	Windows	Doors, Woodwork	En 335 hazard class 3
Application method:	Airmix	Airless	Paint brush
Recommended Hardeners:			
Recommended solvents:	Water		

**AVAILABLE GLOSSES**

700282	28 - 32 (60°)		
700283	58 - 62 (60°)		

**TYPICAL PROPERTIES (25 °C)**

Supply viscosity, mPa.s	21000 - 30000		
VOC content (%w)	3.63		

**GENERAL FEATURES**

Preparation			
Dust drying of 120 g/m <sup>2</sup>	20 min	Recommended coats	1 or 2
Touch drying of 120 g/m <sup>2</sup>	1 h	Recoating	1 - 2 h
Stackable	> 24 h	Performance (m <sup>2</sup> /L)	3 - 5
Recommended Weight (g/m <sup>2</sup> )	200 - 250		

**SUBSTRATE PREPARATION**

It is recommended to apply previously one coat of ESFERA outdoor primer and one coat of ESFERA outdoor sealer. If there is not a coat of sealer, apply two coats of topcoat.

**APPLICATION ADVICE**

Apply always between 15 - 25 °C and 50 - 75% of relative humidity. If possible, the use of a preheater at 30 - 35 °C is recommended.

Air renovation is necessary 3/4 times per hour in drying chambers.

Application	% Thinner	Nozzles	Air Pressure ( bar)	Pump Pressure ( bar)
Spray Gun	5 - 10	2.5	3 - 4	
Airmix Gun	3 - 6	11 - 13	0.5 - 1	80 - 120
Airless Gun	3 - 6	11 - 13		80 - 120

**PRECAUTIONS**

Mix properly before using.  
 Paint residues must be removed according to current regulations.  
 Avoid rain during the first hours and concrete or alkaline products splatters  
 With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS  
 Expiry date: 1 year (Storage between 5-35 °C )

**ADDITIVES**

Action	ADD	Dosage %	grams per 20 L can
Retarded Drying	980903 Retardant Additive	6% Maximum	
Antifoaming	980909 Antifoaming Additive	0.5 - 1	

**Note:** the aforementioned data and the advices we give verbally, in writing or through tests, have been carried out following our loyal knowledge and mind, nevertheless they are considered as mere advices and indications without any obligation, and also with regard to the possible third party industrial property rights. Our advice does not exempt you from doing tests to the indications we may give you or to the products we may provide you, in order to check if these products are the suitable for the purposes indicated. The application, use and transformation of our products and of the products you manufacture under our technical advice will be made out of our vigilance and therefore will be of your sole responsibility. The sale of our products is under our Selling and Delivery General Conditions. //

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